High Flow Oscillating Diffuser

Pro Sprayer Series NC



NC 3000 NC 5000

Technology

Spirate

SPRAI SAS

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1. The NC Series

NC devices are high flow rate diffusers fixed on a roller column and equipped with a stepping motor for a better dispersion in all directions.

The series comprises two models differentiated by flow rates:

Model	Flowrate (litter by hour)
Pro Sprayer NC 3000	3
Pro Sprayer NC 5000	5

2. Operation principle

The pump sucks the liquid from the tank to send it towards the disc through the pipes and the buffer tank. The liquid spreads on the spinning disc's lower surface and diffuses it all in fine droplets near its edge. The air stream created by the fan carries the droplets upwards, and diffuses them over the entire volume treated.

In order to increase the diffusion efficiency and cover a larger volume, the device oscillates three times a minute around its vertical axis with an amplitude of 150°.

3. Description

The nebulizer (1) is mounted at the upper side of a 1.6m length rod fixed on a rolling foot (2), which supports the liquid supply can (3). The control panel (4), at the height of the rod, allows easy programming of the device. A stepper motor (5) allows the diffuser to oscillate three times a minute around its vertical axis with an amplitude of 150°.

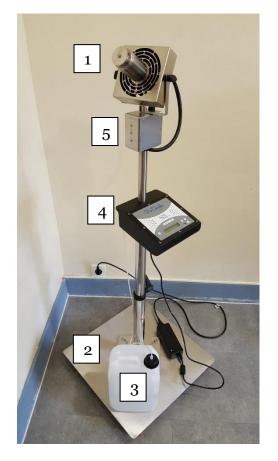


Figure 1

The oscillating system includes:

- An Stainless steel box
- A 24V stepper motor
- An attachment which allows the manual orientation of the sprayer.

The nebulizer includes

• A thin, 42mm diameter stainless steel disc, spun by a brushless motor and fed liquid near its centre.



The disc must be protected when not in use. Any shock could distort it and damage the motor wheel bearings.



The disc should not be touched when it is spinning.

- A 24V brushless motor, rotation speed 40000 RPM.
- A motor box including liquid eccentric injector
- An optical sensor which detects the presence of liquid on the disc
- A 24V axial fan, flow rate 384 m³/h, noise level 62 Db, rotation speed 3600 RPM.

The Control panel includes (figures 2 and 3):

- A printed circuit board (power and controls)
- A 24V constant flow rate peristaltic pump with neoprene tube (**ID=3mm and OD=5mm**). Max flowrate 5 l/h
- A 24VDC connector



- ❖ A 8oW external power supply :
 - Input 100-240 VAC, 50-60Hz, 1A
 - Output 24VDC, 3.33A, 80W Max
- a tank of 10L

Dimensions of diffuser:

- ➤ L=500mm; W=500mm; h = adjustable from 1000mm to 1500mm
- ➤ Wight : 10 Kg



Figure 2

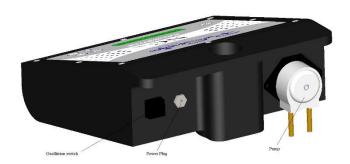


Figure3

4. The control panel

The control panel is located on the front of the control box (figure 4). There are four buttons on the control panel:

- On/OFF switch
- Menu
- +/**Ok**: to increase the displayed value
- - :
- ❖ To lower the displayed value
- ❖ To know the program version and the total running duration of the machine (press < 1.5s)
- To change the language Fr or En (press > 1.5 second).

When pressing the ON/OFF button, the oscillation system goes to the starting point and waits for the diffusion order.





Figure 4 : Control panel.

If the oscillation system presents an anomaly, put the system off and wait 10 seconds before restarting.

5. Programming the diffuser

The diffuser is designed to diffuse at a constant rate **continuously** or **sequentially**. It needs to be programmed with a number (**C**) of cycles, a delay (**R**) and duration (**D**) of diffusion of each period.

Diffusion time calculation:

The volumetric pump providing the diffusing has a constant flow rate set to 3000 or 5000 ml/hr. The exact flow rate is mentioned on the specifications sheet delivered with the diffuser.

Diffusion time is obtained by dividing the quantity of liquid to be diffused by the flow rate.

Example:

DEVICE	NC 3000	NC 5000
Quantity of liquid to diffuse	1500mL	5000mL
Flowrate	3000ml/h	5000ml/h
Diffusion time : d = quantity/flow rate	o.5 hour (30 minutes)	1 hour (60 minutes)

Diffuser programming

When switched on, the diffuser displays:

Start

After parameter initialization, the diffuser displays:

Prosprayer NC 5000

And indicates the program parameters:

Co1 Ro:01 Doo:01

Co5 R1:15 Do5:10

Number of cycles Delay Duration of each cycle

C indicates the number of cycles (adjustable from 1 to 99)

R indicates the programed delay (hours and minutes)

D indicates the diffusion duration of each cycle (minutes and seconds).

- Programing the right C, R and D
 - o Press Menu. The number for **C** starts flashing.
 - o Press +/**Ok** or to obtain the required value (between 1 and 99).
 - Press **Menu** to set the next value. The number for **RO:O1** starts flashing indicating the delay in hours.
 - o Press +/**Ok** or to obtain the required value (between 1 and 9).
 - Press **Menu** to set the next value. The number for **RO:01** starts flashing indicating the delay in ten of minutes.
 - \circ Press +/**Ok** or to obtain the required value (between 1 and 5).
 - Press **Menu** to set the next value. The number for **RO:O1** starts flashing indicating the delay in minutes.
 - \circ Press +/**Ok** or to obtain the required value (between 1 and 9).
 - o Press **Menu** to set the next value. The number for **DOO:O1** starts flashing indicating the spray duration in tens of minutes.
 - \circ Press +/**Ok** or to obtain the required value (between 1 and 5).

- o Press **Menu** to set the next value. The number for **DOO:O1** starts flashing indicating the spray duration in minutes.
- \circ Press +/**Ok** or to obtain the required value (between 1 and 9).
- o Press **Menu** to set the next value. The number for **DOO:01** starts flashing indicating the spray duration in tens of seconds.
- o Press $+/\mathbf{Ok}$ or to obtain the required value (between 1 and 5).
- o Press **Menu** to set the next value. The number for **DOO:O1** starts flashing indicating the spray duration in seconds.
- \circ Press +/**Ok** or to obtain the required value (between 1 and 9).
- Once the last value has been set, press **Menu** to save. Set values will be stored even when the diffuser is switched off.

Co5 R1:15 Do5:10

This message indicates that there are 5 cycles each having a spray duration of 5mn and 10s. Each cycle begins 1 hour and 15 minute after the preceding cycle has finished. The total duration of use is 6h.40mn.50s.

o Press **Menu** to go back to the main display screen.

6. Diffusing process

Press the Ok button to begin the diffusing process, the diffuser displays the following message:

Priming

- The fan starts first, followed by the rotating disk and the oscillation system.
- The pump starts after. diffusion Time begins to be calculated when liquid reaches the disk
- During diffusion, the diffuser indicates the time remaining before the end of spraying. For example :

20:49

At the end of each cycle, the pump stops first, followed by the fan, the rotating disk and the oscillation system.

At the end, the pump rotation inverses and empties the hydraulic circuit:

Empty

At the end of a diffusing cycle, the display indicates:

Pulverizing OK

Emergency stop

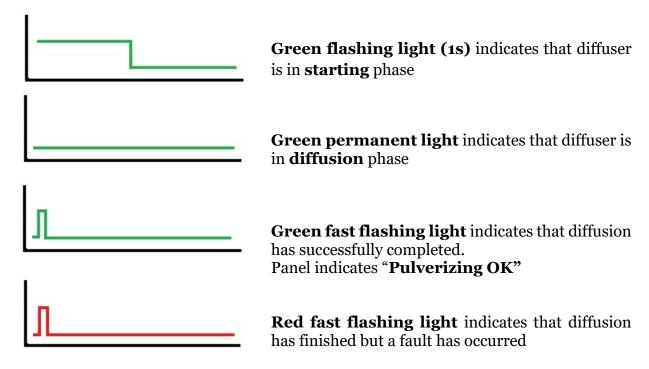
If the cycle needs to be stopped for any reason, press the Increase/OK button. Pressing the same button will take the device back to the main page, to resume normal cycle.

If there is an anomaly, the diffuser will stop and indicates the amount of time the diffusing lasted:

Worked **05:00**

Control by LED

The diffuser is equipped with a LED which indicates the status of the system:



7. Operating default

When a default has occurred during diffusion, the LED flashes red and two messages appear alternately:

> The first message indicates the origin of default:

No liquid	Indicates that the liquid does not reach the diffuser, check if the liquid remains in the tank	
Error#001	Indicates a fan anomaly	
Error#002	Indicates a pump anomaly	
Error#003	Indicates a motor anomaly	

> The second message indicates the diffusion time

10:50

A simple press of the OK button clears these messages.

It is advisable to start a new spray cycle and if the problem persists, contact the maintenance department.

8. Cleaning the diffuser



Do not clean the diffuser with tap water.

- Cleaning the external casing: the casing should be cleaned regularly with a damp cloth.
- Cleaning the hydraulic system: it should be rinsed **after each use:**
 - Replace the product container by a second container containing water (or solvent).
 - Check that the suction tube is still in place.
 - o Program the diffuser for a 5 minute diffusing period.

9. Troubleshooting

PROBLEM	POSSIBLE CAUSE	SOLUTION
No liquid gets to the disc	• The tank is empty	• Fill up the tank
	• The suction tube does not reach the liquid	Replace the tube correctly
	• The pump does not work	Send diffuser back
	• A pipe is clogged up	Send diffuser back
	• The buffer tank is clogged up	Send diffuser back
The disc does not rotate	• Motor failure	Send diffuser back
	• PCB failure	
The fan does not work	• Motor failure	Send diffuser back
	• PCB failure	
	• Fan noise	Send diffuser back
The diffuser is abnormally noisy	• Diffusing system noise	
	• Pump noise	

The diffusion is not good enough	Fan problemWrong spinning speed	Send diffuser back
	Wrong liquid	Use an appropriate liquid
The oscillation system presents an anomaly		Put the system off, wait seconds before to restart

10. Maintenance

On site maintenance

Disc replacement can easily be carried out on site.



Please do not use force on the motor, otherwise the bearings will be damaged. Do not remove the power supply cover.

- 1. Unscrew the M4 nut
- 2. Remove the disc
- 3. Replace the new disc in position
- 4. Tighten the M4 nut

Power Supply Cover Fixing Disc Rotating Seal Power Supply

Figure 5: Disc replacement

11. Preventive care

The diffuser you are using has undergone thorough controls before delivery.

It is advisable to schedule a preventive maintenance visit at the manufacturer **every 200 hours** of use.

This visit will include:

- Disc removal
- Seals replacement
- Pipes check and replacement if necessary